



Dart Aerospace Ltd.
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RBE350A94-3700-C-1A
Job Sheet 180181



5380

Part No: RBE350A94-3700-C-1A

Job Qty: 1 ea ¹² ₂₁

Part Name: Adjustable Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 8/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	8/6/18	8/6/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	15 pcs	8/6/18	8/6/18	0.00	5.00	Small Fab-3		MLC
110	QC	15 pcs	8/6/18	8/6/18	0.00	0.00	QC5		MLC
130	Packaging	15 pcs	8/6/18	8/6/18	0.00	0.00	Packaging3-2		MLC
140	QC21-SA	15 Ea	8/6/18	8/6/18	0.00	0.00	QC21		MLC

Part Op 100 - Assemble as per DWG sheet 2
Descriptions:

SEP 11 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	24 20 Ea (2 ea)	90-Start up Operation	5093315
92373A181	Roll Pin 1/8 X 3/4	24 20 Ea (2 ea)	90-Start up Operation	5054400
92373A251	Slotted Spring Pin	12 15 Ea (1 ea)	90-Start up Operation	5093346
CL-2-C	Lanyard Wire	12.4950 ft (.833 ea)	90-Start up Operation	5026878
NAS1756-12	Remove Before Flight	12 15 Ea (1 ea)	90-Start up Operation	5094292
RBE350A94-3700-C-01	Tube	12 15 Ea (1 ea)	90-Start up Operation	5079498
RBE350A94-3700-C-03	Bolt	12 15 Ea (1 ea)	90-Start up Operation	5098600
RBE350A94-3700-C-05	Bottom	12 15 Ea (1 ea)	90-Start up Operation	5094870
RBE350A94-3700-C-07	Top	12 15 Ea (1 ea)	90-Start up Operation	5075991
RBE350A94-3700-C-09	Knurled Nut	12 15 Ea (1 ea)	90-Start up Operation	5075167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	30	1,097	0
	92373A181	30	264	0
	92373A251	15	132	0
	CL-2-C	12	471	0
	NAS1756-12	15	642	0
	RBE350A94-3700-C-01	15	37	0
	RBE350A94-3700-C-03	15	39	0
	RBE350A94-3700-C-05	15	50	0
	RBE350A94-3700-C-07	15	30	0
	RBE350A94-3700-C-09	15	41	0



Container No: S109138



Part: RBE350A94-3700-C-1A

Job No: 180181

Serial No/Batch: S109138

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 09/11/18

7/23/2018

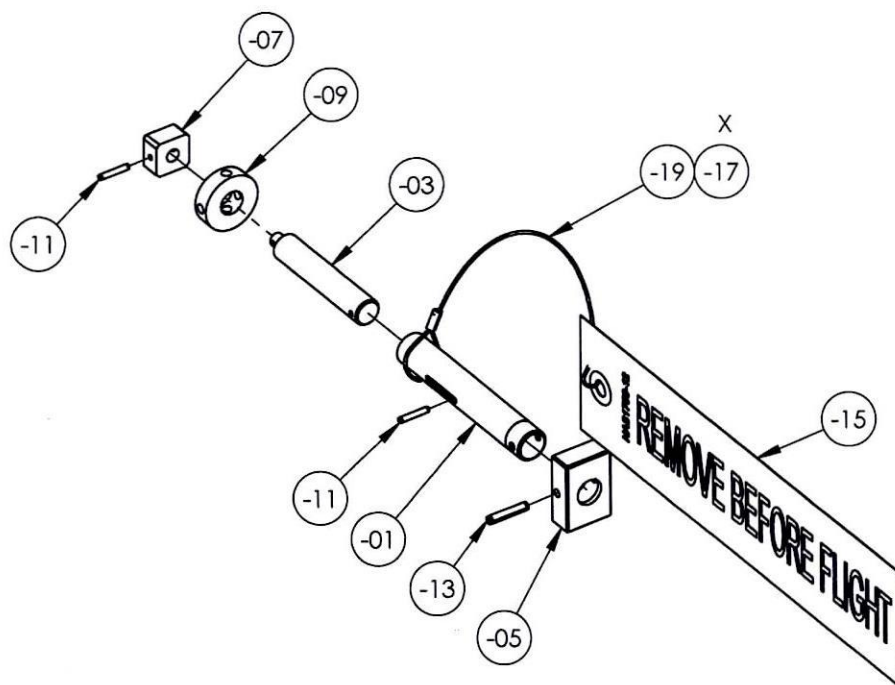
[Dart Hawkesbury] Job Sheet - David, Logan

Part Specifications
Specifications could not be found.

Plex 7/23/18 8:00 AM dart.logan.david

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
6	16-0286	-1A ADDED DRAWING.		2/28/2017	RJC	SM



-1A

ADJUSTABLE BRACE ASSEMBLY

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-1A	REV 6
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 1:4	DATE 8/21/2012 SHEET 2 OF 7